



*Specializing in Research & Development of High Performance Pressure Sensitive Tapes*

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## **Product Data Sheet Hefty-Hem Poly™**

**Product Description:** Product Hefty-Hem Poly

- -Economical banner hemming tape
- -Has excellent quick bond to most banner materials
- -Wide range temperature capabilities
- -Bonds extremely well to LSE materials
- Has a film liner to allow for ease of removing the liner

<b>Physical Characteristics</b>	<b>Nominal Values</b>
Adhesive Type	Acrylic
Tape Thickness	8.2 mils
Liner	Red Poly
Carrier	Polyester
180° Peel Adhesion to Stainless Steel , 15 min dwell	75 oz/in
Drop Shear 1"x1"x1000grams	> 48 hours
Temperature Resistance (short term)	-20 F to 350 F
Temperature Resistance (long term)	-10 F to 212 F

**Tape Application:** To achieve ultimate bond strength please be sure materials being bonded are clean and free of dust, dirt, oil or other substances which can affect the bond of the tape adhesive. Firm application pressure will promote a strong, long lasting bond. Adhesive bond strength is dependent upon the material type being bonded. If a variety of materials are being used, please be sure to test the suitability of product performance with each material. Please contact Custom Adhesive Products at the phone number below with questions regarding your taping applications and needs.

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**Notice:** Physical and performance values listed above are average values obtained from tests performed according to PSTC or ASTM standard test methods. Custom Adhesive Products does not make any warrant of any kind as to the results listed above. The information listed above does not represent a performance guarantee. Product performance may vary with each individual application and the purchaser should test the product prior to use and satisfy themselves regarding product functionality in their application. Custom Adhesive Products shall not be liable for damages in excess of the purchase price of its products or for incidental or consequential damages.

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