



Specializing in Research & Development of High Performance Pressure Sensitive Tapes

Product Data Sheet Hefty-Hem Ultra™

Product Description: Product Hefty-Hem Ultra

- -Highest adhesion double sided adhesion in the banner market
- -Bonds to widest range of banner thicknesses
- -Instant grab to increase ease of application
- -Handles wide variety of temperature ranges
- -Bonds extremely well to LSE substrates
- -Eliminates the need to sew hem

| Physical Characteristics | Nominal Values |
|---|--------------------------|
| Total Tape Thickness | 7.50 mils |
| Backing Thickness | .50 mils |
| Adhesive Thickness (each side) | 3.50 mils |
| Adhesive Type | Acrylic |
| Liner Type | White Kraft Easy Release |
| 180 degree Peel Adhesion to Stainless Steel | 172 oz/in |
| Tape Color | Clear or Red |
| Holding Power (PSTC-7) 1" x 1" x 1000g | > 100 hrs |
| Temperature Resistance (short term sec/min) | 325°F - 350°F |
| Standard Length | 36 yards |

Tape Application: To achieve ultimate bond strength please be sure materials being bonded are clean and free of dust, dirt, oil or other substances which can affect the bond of the tape adhesive. Firm application pressure will promote a strong, long lasting bond. Adhesive bond strength is dependent upon the material type being bonded. If a variety of materials are being used, please be sure to test the suitability of product performance with each material. Please contact Custom Adhesive Products at the phone number below with questions regarding your taping applications and needs.

Notice: Physical and performance values listed above are average values obtained from tests performed according to PSTC or ASTM standard test methods. Custom Adhesive Products does not make any warrant of any kind as to the results listed above. The information listed above does not represent a performance guarantee. Product performance may vary with each individual application and the purchaser should test the product prior to use and satisfy themselves regarding product functionality in their application. Custom Adhesive Products shall not be liable for damages in excess of the purchase price of its products or for incidental or consequential damages.

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